# MORTARS

# → ESTonetex® System →

Reproductions of stones, rocks, bricks, woods, etc ...





# ESTECHA!

Theme decorations of waterfalls, facades, wineries, commercial premises hotels





## ESTonetex® System

## THIN LAYER ON TOP OF POREXPAN

ESTonetex®-Forte and ESTonetex®-Forte Mix mortars are specially created to make perfectly natural finishes with a thin layer of 5-15 mm on top of plates or volumetry of expanded or extruded porex.









Stones, Rocks and Waterfalls
Facades

Scenery
Sculptures and decorations

















## **ESTonetex®-Forte**

THIN LAYER ON TOP OF POREXPAN THEMING OF ROCKS, STONES, WOODS, SCULPTURES

## THIN LAYER









#### DESCRIPTION

The ESTonetex®-FORTE mortar is a special mortar for Theming of the ESTonetex®System, in a 3-12 mm thin layer on top of porex, EPS or other low absorption materials, indoors and outdoors. Its great adherence, plasticity and hardness allows a perfect adaptation to the supports to be able texture it in a wide variety of finishes. Formulated based on polymers of latest generation, provides excellent workability, adhesión accelerated and very good resistance to mechanical stress.

#### USES

Especially indicated where the best performance is required for reproduce rocks, stones, woods, decorations, etc., in a thin layer and directly on top of polystyrene cores or other supports previously prepared. Due to strong grip resistance and easy application, it is ideal for:

- Coating of surfaces or volumetry of porex (expanded or extruded).
- Tear and impact resistant finishes and textures.
- Areas with large differences in humidity and temperature.
- Greater width, high open time, allows the rectifications of pieces.
- Ideal for covering large formats without the need to increase the thickness.
- Rapid development of work qualities and reduced thicknesses (3-12 mm).

#### ADVANTAGES

- · Accelerated adhesion on all porex and EPS substrates.
- · Shock and impact resistant.
- · Thixotropic for variable thicknesses (3-12 mm or more).
- · High open time, allows rectifications.
- · Resistant to the formation of molds and microorganisms.
- · Deformable, great plasticity and elasticity.
- · No vertical slip (anti-sag).
- · Exceptional fineness, natural texture.
- High resistance to water and thermal shocks (submerged pools and rocks).

#### Only with water:

For every 25 kg de ESTonetex®-FORTE used 4,75-5,75 liters of water.

#### PACKAGING

ESTonetex®-FORTE is packed in multi-foil paper bags with 25kg (+/- 2%) anti-humidity sheet. 1200 kg pallet (48 bags).

#### ■ TECNICAL DATA

Product identification and application data	
Appearance	Powder
Color	Sandstone
Yeld	1,5-2.0 kg/m² per 1 mm of thickness
Composition	Special cements, limestone sands. various additions.
Workability time	>1-2 H
Application temperature	Between 5°C and 30°C
Minimum thickness per layer	3 mm
Maximum thickness per layer	12 mm
Pigmented or tinted	EST-26 Multilite, EST-MultiPol+Mixol
	EST-Mixol (check color chart)
Compatibility	do not mix with other products
Special additives	EST-26 Multilite
Category	ETE 16/0129 ETAG 004
Reaction to fire	Class F
Adhesion	to the cohesion of the plate

Recommended to waterproof with EST-3 Plus N



# **ESTonetex®-Forte Mix**

## **COMPONENT A** for mix with EST-EPS

### THIN LAYER



COMPONENTS: A + B







MORTAR FOR THEMING OF ROCKS, STONES, WOODS, SCULPTURE

#### DESCRIPTION

The ESTonetex®-Forte Mix is a two component thixotropic mortar for 2-15 mm thin film on top of polystyrene, EPS or other little absorption, indoors and outdoors. Its composition with lime, high plasticity, resistance to water and maximum hardness, allows a perfect adaptation to supports to be able to texturize it in a wide variety of finishes.

It consists of a mixture of the ESTonetex® Restaura Cal Plus mortar with the EST-EPS resin specially designed for the ESTonetex® System.

Especially indicated where the best performance is required for reproduce rocks, waterfalls, woods, sculptures, etc ..., in a thin layer and directly on top of polystyrene cores or other supports previously prepared. Due to its strong grip, resistance and easy application, it is ideal for:

- Coating of surfaces or volumetry of porex (expanded or extruded).
- Areas with large differences in humidity and temperature.
- Ideal for covering large formats without the need to increase the thickness.
- Rapid development of work qualities and reduced thicknesses (2-15 mm).

#### ADVANTAGES

- · Accelerated adhesion on all porex and EPS substrates.
- Greater resistance to salts.
- Thixotropic for variable thicknesses (2-15 mm or more).
- Resistant to the formation of mold and microorganisms.
- · Deformable, great plasticity and elasticity.
- · No vertical slip (anti-sag).
- · Great resistance to water and thermal shocks (swimming pools and submerged rocks).
- · Excellent reprofiling properties.

#### With EST-EPS:

For every 25 kg of ESTonetex®-Restaura Cal Plus a previous dissolution of EST-EPS with water in a ratio from 1:1 to 1:3 parts of water.

ESTonetex®-Restaura Cal Plus is packed in multi foil paper bags 25 kg with foil anti-humidity (+/-2%). 1 200 kg pallet (48 bags). The EST-EPS resin is packaged in 5 and 25 liters plastic drums.

#### ■ TECNICAL DATA

Product identification and application d	ata
Appearance	Powder
Color	Sandstone
Yeld	1,25 kg/m² per 1 mm of thickness
Composition	White cement, limestone sands. calcium dihydroxide, additives.
Workability time	>1-2 H
Application temperature	Between 5°C and 30°C
Minimum thickness per layer	2 mm
Maximum thickness per layer	15 mm
Pigmented or tinted	EST-26 Multilite, EST-MultiPol+Mixo
	EST-Mixol (check color chart)
Compatibility	do not mix with other products
Special additives	EST-EPS
Category	ETE 16/0129 ETAG 004
Reaction to fire	Class F

Recommended to waterproof with EST-3 Plus N



## EST-EPS COMPONENT B for mix with ESTonetex -Restaura Cal Plus

THIN LAYER MORTAR BINDER ADDITIVE ON TOP OF POREXPAN

#### DESCRIPTION

EST-EPS is a special concentrated consolidating additive based on acrylates pure and polyurethane, water-based and solvent-free, colorless. Improves adherence, resistance and impermeability of porex, mortar and metal surfaces, as well as of the mortars to which it is added.

#### USES

Thanks to its combination of pure acrylates and polyurethane, it is used especially to add the ESTonetex®-Restaura Cal Plus mortar and obtain the ESTonetex®-Forte Mix mortar for thin layer on top of porex. Also I know used as a protector and consolidator of floors and mortar pavements and concrete, theming of the ESTonetex® System and antirust protector for metals.

ESTonetex®-Restaura Cal Plus mortar additive: gives the mix greater adhesion on top of porex, plasticity, workability, toughness, and improvement thixotropy. Thin-film theming on top of porex (expanded or extruded) or other surfaces with little absorption.

As a protector and consolidator: on pavements or horizontal surfaces with great wear, penetrates the pores of the foundation generating a micro-skin surface that increases hardness and impermeability. Dissolution from 1:1 to 1:3 with water. Can be colored with EST-Mixol pigments up to a maximum concentration of 3%.

#### With ESTonetex®-Restaura Cal Plus:

Mixing ratio: preliminary dissolution 1 part EST-EPS with 3 parts of water.

#### ADVANTAGES

- · Increases adhesion on the surface of the porex.
- · Increases impermeability.
- Ease of shaping the dough.
- · Indoor and outdoor.
- · Easily colorable with EST-Mixol pigments.
- · High penetrability into surface pores.
- · Good permeability to water vapor.
- Reduction of cracks when drying.

#### PACKAGING

EST-EPS is packaged in 5 and 25 liter plastic drums.

#### ■ TECNICAL DATA

Product identification and application data	
Appearance	Liquid
Color	Colorless
Gloss grade	Satin
Pigmentation	Maximum 3% with EST-Mixol
Yeld	4-10 m²/l pure
Composition	Pure acrylates and polyurethane
Binder	Acryl-polyurethane isocyanate
Density	Approximately 1.02
Application temperature	Between 5°C and 30°C
Compatibility	do not mix with other products
Dissolution: protector or consolidant as additive for mortars	from pure to 1:3 parts of water dissolution 1:6 parts of water
Storage	1 year at room temperature



COMPONENT B





